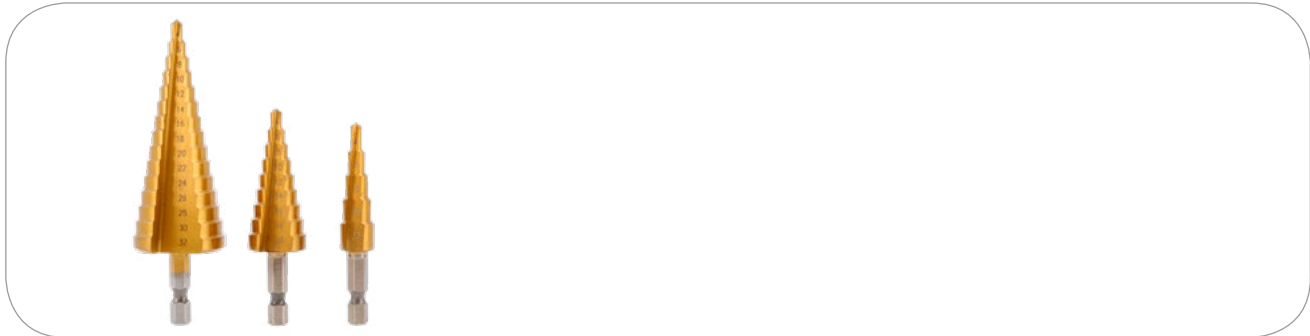


PRODUCT INFORMATION SHEET

Set of step drill bits



Product description

Set of 3 step drill bits adapted for drilling in various types of steel, non-ferrous metals, plastics and wood. They enable drilling precise holes. They can be used in tinsmith services, car workshops or in installers and electricians work. For professional use.

Characteristics

- made of hardened high speed steel HSS 4241;
- special coating of titanium nitride increases durability and extends the usage time 4 times;
- precise, high speed drilling;
- untwisted and thicker core ensures resistance to cracking during operation;
- diameter: 4-12 mm, 4-20 mm, 4-32 mm;
- number of steps: 5 (4, 6, 8, 10, 12 mm), 9 (4, 6, 8, 10, 12, 14, 16, 18, 20 mm), 15 (4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30, 32 mm);
- two straight cutting grooves enable two times faster and smoother cutting due to effective removal of swarf and heat dissipation;
- they reduce the risk of overheating;
- 1/4" HEX drive enables quick and reliable seating in drills as well as drill-drivers or adaptors;
- point angle of 118° and the conical shape of the drill – they do not require prior drilling or marking drilling points;
- auto-deburring – automatic deburring and edge smoothing during drilling eliminates the need to process the hole manually;
- made in accordance with DIN 1412C standard;
- maximum material thickness is 4 mm;
- markings on the surface of the drill enables controlling the correct diameter of the hole to be made.

Technical specifications

HT6D325	5902801342158	Ø 4-12 mm Ø 4-20 mm Ø 4-32 mm	10	50

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5 STEPS	9 STEPS	15 STEPS	TITANIUM COATED	METAL	PLASTIC	HSS 4241	118° SELF STARTING	HEX 1/4"
4/6/8/ 10/12 mm	4/6/8/10/ 12/14/16/ 18/20 mm	4/6/8/10/ 12/14/16/ 18/20/22/ 24/26/28/ 30/32 mm	DIN 1412C	MAX 4,0 mm	AUTO DEBURRING	x3	STRAIGHT	